HUNTING ARROWS, BUILT TO LAST.

You work hard to provide for your family. From putting in time at work to time in the field, you choose the arrow, that like you, is PURELY AMERICAN.

CONTENTS

Every effort has been made to ensure the accuracy of this catalog. Graphics and images are for illustration purposes only. Due to our efforts to improve our products, Beman reserves the right to make changes without notice. 2018 products are available for sale on or after December 1, 2017.

BEMAN 2018
**ICS PRECISION HUNTER™**

**HARDWARE SPECIFICATIONS**

**STRAIGHTNESS:** ±0.001"**

**ACCURACY THROUGH PRECISION.**

Born and bred in America, Beman ICS PRECISION HUNTER is as red, white and blue as it gets. The precision you demand, for the confidence you need to place the arrow in the exact spot it belongs.

**PRECISION OF PERSEVERANCE.**

MONTHS OF PRECISE PLANNING HAVE LED YOU TO THIS BRISK FALL EVENING. YOU'VE PERSEVERED ALL SEASON FOR THIS SHOT. LET IT LOOSE.
THE AMERICAN WAY. BORN TO HUNT.

ICS HUNTER® CLASSIC

The ICS HUNTER CLASSIC is the Made-in-USA arrow that is field-proven by millions of archers as the go-to arrow for all types of North American big game.

THE MOMENT YOU WAITED FOR.

TWENTY FEET UP, DOWNWIND, AND READY TO DRAW. YOU’VE BEEN HERE BEFORE AND KNOW THIS IS THE MOMENT YOU’VE WAITED FOR ALL SEASON.

ARROW SIZES

WEIGHT (GRAINS/INCH)

300 340 400 500

9.5 9.3 8.4 7.3

RPS POINT (INCH)

5/16 5/16 9/32 9/32

STOCK LENGTHS

32 31.5 31 30.5

OD

0.300 0.298 0.294 0.287

HARDWARE

13 GR. 5 NOCK™

21 GR. CB INSERT

SPECIFICATIONS
ICS BOWHUNTER™

HIGH QUALITY CARBON FOR SERIOUS HUNTERS.

We know you don’t take your shot for granted so why would we?
Strength in construction. Durability in every shot and the power and speed to take down big game. Beman ICS BOWHUNTER.

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Strength in construction. Durability in every shot and the power and speed to take down big game. Beman ICS BOWHUNTER.

ARROW SIZES
340 400 500

WEIGHT (GRAINS/INCH)
9.3 8.4 8.4

RPS POINT (INCH)
5/16 9/32 9/32

STOCK LENGTHS
31.5 31 30.5

OD
0.298 0.294 0.287

PURE HUNTING. PURELY AMERICAN.

BEMAN 2018

STRAIGHTNESS
±0.006"
You want heart pounding real speed delivered in an arrow spined for lower draw weight? Beman ICS INDIGO is the go-to arrow to complete the hunt without compromising the power that could be lost with lower poundage set-ups.

ICS INDIGO ™

You have the skill.
You put in the time.
Now — execute the shot.

HARDWARE

13 GR. SUPER NOCK™
21 GR. CB INSERT

SPECIFICATIONS

ARROW SIZES 500
WEIGHT (GRAINS/INCH) 7.3
RPS POINT (INCH) 9/32
STOCK LENGTHS 30.5
SUCCESS IN SIGHT.
YOU’VE HUNTED YOUR ENTIRE LIFE.
EACH OUTING IS A NEW ADVENTURE.
BE CONFIDENT IN YOUR SHOT WITH BEMAN.

ICS WHITEOUT™
SEE WHERE YOU’VE BEEN HITTING.

Beman WHITEOUT is the next evolution of hunting arrow graphics. A bright white finish adds high visibility and big game blood traceability. Shoot Beman WHITEOUT™ and see where you’ve been hitting.

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ARROW SIZES
300 340 400 500

WEIGHT (GRAINS/INCH)
9.6 8.8 8.1 7.5

RPS POINT (INCH)
9/32 9/32 9/32 9/32

STOCK LENGTHS
32.25 31.75 31.25 30.75

OD
0.301 0.298 0.294 0.291

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ICS HUNTER® REALTREE®

REALTREE AT BLISTERING SPEEDS.

THE ICS HUNTER REALTREE® comes equipped with
Microlite™ nocks and precision inserts.
Shoots flat, hits hard.

<table>
<thead>
<tr>
<th>ARROW SIZES</th>
<th>340</th>
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<th>500</th>
</tr>
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<tbody>
<tr>
<td>WEIGHT (GRAINS/INCH)</td>
<td>10.3</td>
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<td>8.3</td>
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<tr>
<td>RPS POINT (INCH)</td>
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<td>5/16</td>
<td>9/32</td>
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<tr>
<td>STOCK LENGTHS</td>
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<tr>
<td>OD</td>
<td>0.290</td>
<td>0.286</td>
<td>0.279</td>
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</tbody>
</table>

ICS HUNTER REALTREE

STRAIGHTNESS ± 0.003"

ARROW SIZES 300 340 400 500
WEIGHT (GRAINS/INCH) 9.6 8.8 8.1 7.5
RPS POINT (INCH) 5/16 5/16 9/32 9/32
STOCK LENGTHS 32.25 31.75 31.25 30.75
OD 0.301 0.298 0.294 0.291

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<tr>
<td>OD</td>
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<td>0.279</td>
</tr>
</tbody>
</table>

ICS HUNTER REALTREE

STRAIGHTNESS ± 0.003"
BOW HUNTING STARTS HERE.

EVERY DAY YOU CAN, YOU'RE OUT AT THE RANGE. YOU KNOW THAT PRACTICE MAKES PERFECT. WHEN THE TIME COMES, YOU'LL BE READY.

The ICS HUNTER JUNIOR is designed with beginners and short-draw archers in mind. Get the strength, speed, and durability usually reserved for more expensive arrows.

ICS HUNTER JUNIOR™

ARROWS FOR SHORTER-DRAW SHOOTERS.

**HARDWARE**

- 13 GR. S NOCK™
- 21 GR. CB INSERT

**SPECIFICATIONS**

- Arrow Sizes: Up to 40 lbs.
- Weight (Grains/Inch): 7.3
- RPS Point (Inch): 9/32
- Stock Lengths: 28
- OD: 0.287

**ICS HUNTER JUNIOR™**

**WEIGHT** (GRAINS/INCH) 7.3

**RPS POINT** (INCH) 9/32

**STOCK LENGTHS** 28

**OD** 0.287

**BOW HUNTING STARTS HERE.**

EVERY DAY YOU CAN, YOU'RE OUT AT THE RANGE. YOU KNOW THAT PRACTICE MAKES PERFECT. WHEN THE TIME COMES, YOU'LL BE READY.
MAKE EVERY MOMENT COUNT.
IT’S TIME FOR A QUICK HUNT, BEFORE GOING HOME.
MAKE IT COUNT WITH BEMAN.

Out of the box, ready to shoot. No gluing inserts, cutting, or fletching required — we did it for you, with top shelf components. When you’re ready to hunt, just screw on a broadhead, and you’re in business. Devastatingly powerful, super penetrating carbon shafts at a great price.

“WHITE BOX”™

NO NONSENSE. GRAB AND GO SHOOT.

Out of the box, ready to shoot. No gluing inserts, cutting, or fletching required — we did it for you, with top shelf components. When you’re ready to hunt, just screw on a broadhead, and you’re in business. Devastatingly powerful, super penetrating carbon shafts at a great price.

FEATURES

100% Straightness checked
29.5 arrow length (ATA Standard)
Fully assembled with vanes, inserts, nocks, and field points (Broadheads sold separately)

For bows up to 70 lbs.
420 grain total weight

Weight matched

13 GR. SUPER NOCK™
21 GR. CB/INSERT™
100 GR. FIELD POINT

“WHITE BOX”™

100% Straightness checked
29.5 arrow length (ATA Standard)
Fully assembled with vanes, inserts, nocks, and field points (Broadheads sold separately)
SUCCESS IS A FULL FREEZER.
HUNTING IS MORE THAN BIG ANTLERS. YOUR TROPHY IS THE TABLE SURROUNDED WITH HAPPY FACES.

You don’t take anything for granted especially your bow hunting. Get durability, power and speed in every shot with New Beman ICS DEFENDER ELITE.

ICS DEFENDER ELITE™
CARBON STRENGTH FOR SERIOUS HUNTERS.

NEW

HARDWARE
13 GR. S NOCK™
21 GR. CB INSERT

ARROW SIZES
WEIGHT (GRAINS/INCH)
RPS POINT (INCH)
STOCK LENGTHS
OD

300 340 400
9.5 9.3 8.4
5/16 5/16 9/32
32 31.5 31
0.300 0.298 0.294

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ICS DEFENDER ELITE™
CARBON STRENGTH FOR SERIOUS HUNTERS.

NEW

HARDWARE
13 GR. S NOCK™
21 GR. CB INSERT

ARROW SIZES
WEIGHT (GRAINS/INCH)
RPS POINT (INCH)
STOCK LENGTHS
OD

300 340 400
9.5 9.3 8.4
5/16 5/16 9/32
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ICS DEFENDER ELITE™
CARBON STRENGTH FOR SERIOUS HUNTERS.

NEW

HARDWARE
13 GR. S NOCK™
21 GR. CB INSERT

ARROW SIZES
WEIGHT (GRAINS/INCH)
RPS POINT (INCH)
STOCK LENGTHS
OD

300 340 400
9.5 9.3 8.4
5/16 5/16 9/32
32 31.5 31
0.300 0.298 0.294

SUCCESS IS A FULL FREEZER.
HUNTING IS MORE THAN BIG ANTLERS. YOUR TROPHY IS THE TABLE SURROUNDED WITH HAPPY FACES.

You don’t take anything for granted especially your bow hunting. Get durability, power and speed in every shot with New Beman ICS DEFENDER ELITE.
**Downright Unstoppable.**

When you put your mind to something, you make it happen. Giving up is not an option.

---

You envision the hunt for months. When you finally have success in sight, picture the perfect shot and execute it with Beman ICS DEFENDER.

**Hardware**

Made-in-USA Carbon built for you.

**ICS Defender™**

Made-in-USA Carbon built for you.

**You envision the hunt for months. When you finally have success in sight, picture the perfect shot and execute it with Beman ICS DEFENDER.**

---

**Specifications**

<table>
<thead>
<tr>
<th>Arrow Sizes</th>
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<th>340</th>
<th>400</th>
<th>500</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weight (Grains/Inch)</td>
<td>9.5</td>
<td>9.3</td>
<td>8.4</td>
<td>7.3</td>
</tr>
<tr>
<td>RPS Point (Inch)</td>
<td>5/16</td>
<td>5/16</td>
<td>9/32</td>
<td>9/32</td>
</tr>
<tr>
<td>Stock Lengths</td>
<td>32</td>
<td>31.5</td>
<td>31</td>
<td>30.5</td>
</tr>
<tr>
<td>OD</td>
<td>0.300</td>
<td>0.298</td>
<td>0.296</td>
<td>0.294</td>
</tr>
</tbody>
</table>

| OD | 0.297 |

Available only through storefront full-service, authorized Beman™ retailers.

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**Straightness:**

±0.006"
Beman WHITEOUT BOLT is the evolution from the vertical bow to the crossbow category. Using a bright white finish for high visibility and big game blood traceability. Shoot Beman WHITEOUT BOLT and see what you’ve been hitting.

ICS WHITEOUT™ BOLT

SEE WHAT YOU’VE BEEN HITTING.

SPECIFICATIONS

HARDWARE

- 11 GR. TALON NOCK
- 11 GR. HALF MOON NOCK
- 9 GR. FLATBACK NOCK
- 100 GR. BRASS BOLT INSERT (sold separately)
- 42 GR. ALUMINUM BOLT INSERT

ARROW SIZES

20” 22”

WEIGHT (GRAINS/INCH)

11.5 11.5

RPS POINT (INCH)

11/32 11/32

STOCK LENGTHS

20 22

OD

0.354 0.354

CONFIDENT DETERMINATION.

WHEN YOU ARE CONFIDENT IN YOUR GEAR YOU KNOW THAT YOU CAN ACHIEVE ANYTHING YOU SET YOUR SIGHTS ON.
ICS CROSSBOW HUNTER™ combines super-strong, multi-laminate carbon with proven component systems for Beman’s most advanced crossbow arrow ever. Fully equipped with RPS inserts for performance and unsurpassed accuracy.

Worked late, slept in. We understand you don’t always have time to worry about building your own arrows. With Beman “WHITE BOX” carbon bolts you will be ready to shoot straight out of the box.

ICS CROSSBOW HUNTER

11 GR. TALON NOCK
11 GR. HALF MOON NOCK
100 GR. BRASS BOLT INSERT (sold separately)
42 GR. ALUMINUM BOLT INSERT

FLAT SHOOTING. HARD-HITTING. TOTALLY LETHAL.

ICS CROSSBOW HUNTER™

HIGH STRENGTH CARBON
100% STRAIGHTNESS CHECKED
WEIGHT MATCHED

SPECIFICATIONS

ARROW SIZES
WEIGHT (GRAINS/INCH)
RPS POINT (INCH)
STOCK LENGTHS
OD

20" 22"
10.5 10.5
11/32 11/32
20 22
0.340 0.340

“WHITE BOX”™ CROSSBOW

READY-TO-SHOOT CROSSBOW.

Worked late, slept in. We understand you don’t always have time to worry about building your own arrows. With Beman “WHITE BOX” carbon bolts you will be ready to shoot straight out of the box.

ICS CROSSBOW HUNTER

11 GR. TALON NOCK
42 GR. ALUMINUM BOLT INSERT
100 GR. FIELD POINT

“It’s ready to shoot right out of the box.”

FULLY ASSEMBLED WITH 4” VANES, INSERTS, 1/2 MOON NOCKS, AND FIELD POINTS

FEATURES

High strength carbon
100% Straightness checked
Weight matched

SPECIFICATIONS

ARROW SIZES
WEIGHT (GRAINS/INCH)
RPS POINT (INCH)
STOCK LENGTHS
OD

20” 22”
10.5 10.5
11/32 11/32
20 22
0.340 0.340

FULLY ASSEMBLED WITH 4” VANES, INSERTS, 1/2 MOON NOCKS, AND FIELD POINTS

INSTALLED HARDWARE

HARDWARE

11 GR. TALON NOCK
11 GR. HALF MOON NOCK
100 GR. BRASS BOLT INSERT (sold separately)
42 GR. ALUMINUM BOLT INSERT

ICS CROSSBOW HUNTER

FLAT SHOOTING. HARD-HITTING. TOTALLY LETHAL.

ICS CROSSBOW HUNTER™

HIGH STRENGTH CARBON
100% STRAIGHTNESS CHECKED
WEIGHT MATCHED

SPECIFICATIONS

ARROW SIZES
WEIGHT (GRAINS/INCH)
RPS POINT (INCH)
STOCK LENGTHS
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RPS POINT (INCH)
STOCK LENGTHS
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20” 22”
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11/32 11/32
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0.340 0.340

FULLY ASSEMBLED WITH 4” VANES, INSERTS, 1/2 MOON NOCKS, AND FIELD POINTS

INSTALLED HARDWARE

HARDWARE

11 GR. TALON NOCK
11 GR. HALF MOON NOCK
100 GR. BRASS BOLT INSERT (sold separately)
42 GR. ALUMINUM BOLT INSERT
**WARNING!**
Damage in any way.

**ARROW SHAFT**
From improper transport, handling, or use; impacts with hard objects or other arrows.

**DISCARD THE ARROW.**

Inspect for damage on the crest surface and for any soft spots under the crest wrap. You may need to remove the cresting to make a thorough inspection. If damage is present, see www.eastonarchery.com/warning-use/ (Figure 2).

Before each shot (including the first shot of a new arrow), carefully inspect each arrow shaft and all arrow components to see that they are intact. Apply twisting pressure to see if the nock turns easily. If the nock has backed out of the arrow or turns easily, inspect for cracks in the arrow shaft. If your arrow is crested, perform this test 4 to 6 times, (2.5 to 5 cm), and feel and listen for cracking (Figure 1).

ARROW BREAKAGE
Always be aware of the exact arrow length. A damaged arrow can become dangerous. If an arrow has been cut without using a high-speed arrow cut-off saw, DISCARD THE ARROW. If the arrow “relaxes” or twists easily, the carbon has been damaged. DISCARD THE ARROW. Beman’s limited warranty may not cover damages resulting from an arrow which has been damaged. The limited warranty also does not cover damage resulting from your failure to adequately inspect or perform the above instructions. If you do not understand these instructions, or cannot adequately perform the above tests, STOP and seek appropriate assistance before shooting any arrow. (Figure 2).

ARROW SHAFTS BASED ON
The Beman’s selection charts are regularly updated to reflect the latest in bow efficiencies and more aggressive cam profile developments. Please read over the chart and all guidelines before selecting arrow shafts based on prior experience.

ARROW SELECTION CHART

**ABOUT THE SELECTION CHARTS**

Beman’s selection charts are regularly updated to reflect the latest in bow performance. For 2018, we have made a few adjustments to certain size recommendations based on increased bow efficiencies and more aggressive cam profile developments. Please read over the chart and all guidelines before selecting arrow shafts based on prior experience. **ABOUT THE SELECTION CHARTS**

**ARROW SELECTION CHART**

**ADDITIONAL TESTS FOR CARBON ARROWS**

When checking carbon arrows, perform the following additional tests:

1. Grasp the shaft just above the point and below the nock, then flex the arrow in an arc (bending it away from you and others) with a deflection of 1 to 2 inches (2.5 to 5 cm), and feel and listen for cracking (Figure 1).

When checking carbon arrows, perform the following additional tests:

1. Grasp the shaft just above the point and below the nock, then flex the arrow in an arc (bending it away from you and others) with a deflection of 1 to 2 inches (2.5 to 5 cm), and feel and listen for cracking (Figure 1).

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